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**(54) Organic electroluminescent device with stabilizing fused metal particle cathode.**

57) An organic electroluminescent device is disclosed which is protected from dark spot formation. The device is comprised of, in sequence, a support, an anode, an organic electroluminescent medium, and a cathode. The cathode is comprised of an electron injecting layer contacting the organic electroluminescent medium containing a plurality of metals at least one of which has a work function of less than that of indium. The cathode is comprised of a layer of fused metal particles containing at least 80 percent indium and having a mean diameter of less than 1  $\mu\text{m}$  and a coefficient of variation of less than 20 percent.

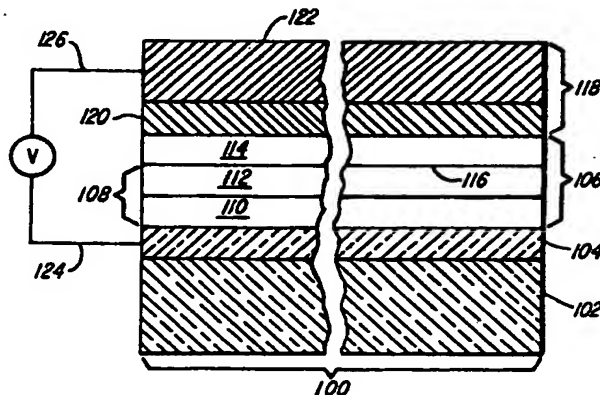


FIG. 1